

FIG. 1

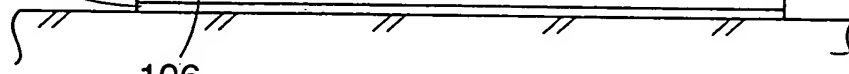


FIG. 2

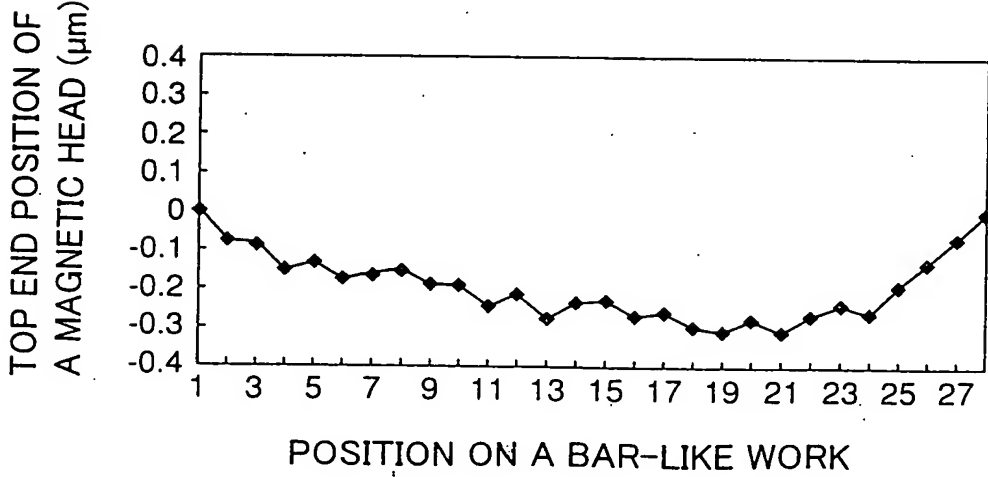


FIG. 3(a)

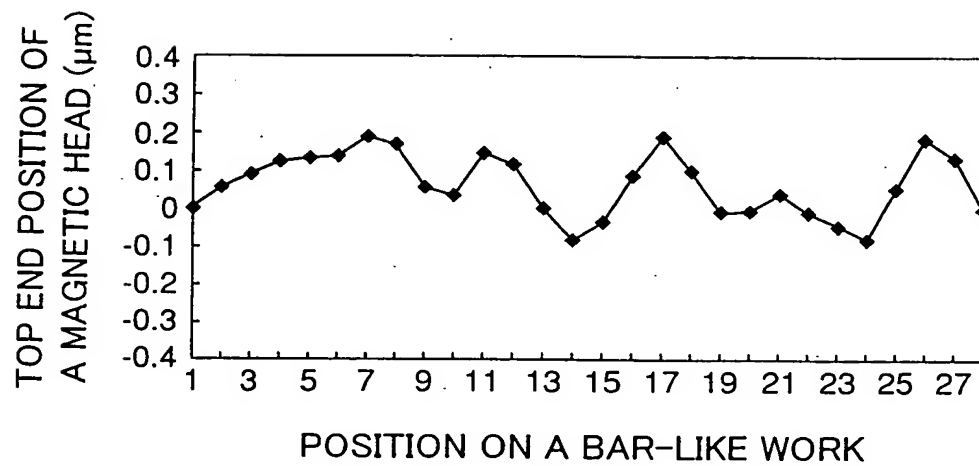


FIG. 3(b)

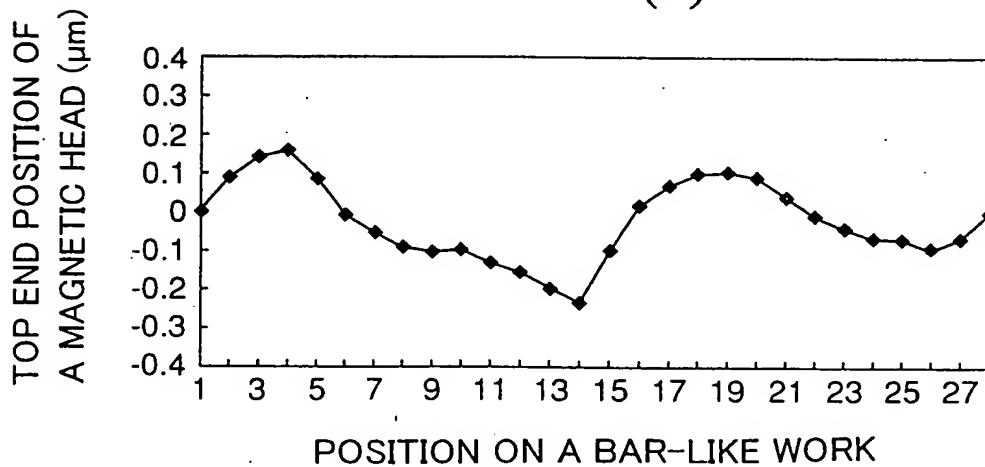


FIG. 4(a)

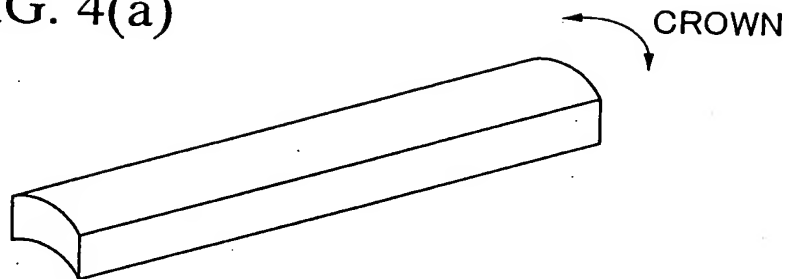


FIG. 4(b)

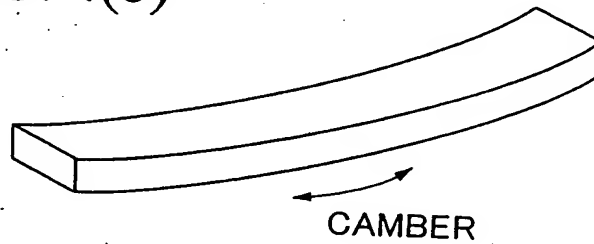


FIG. 4(c)

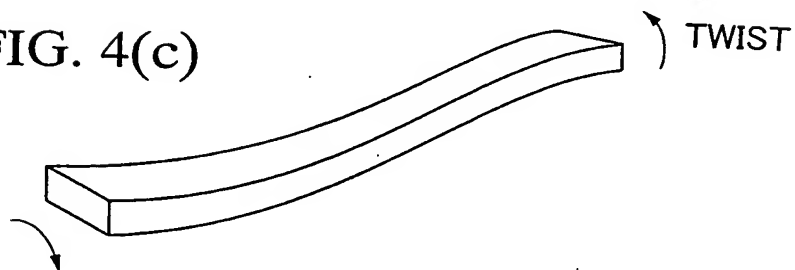


FIG. 5

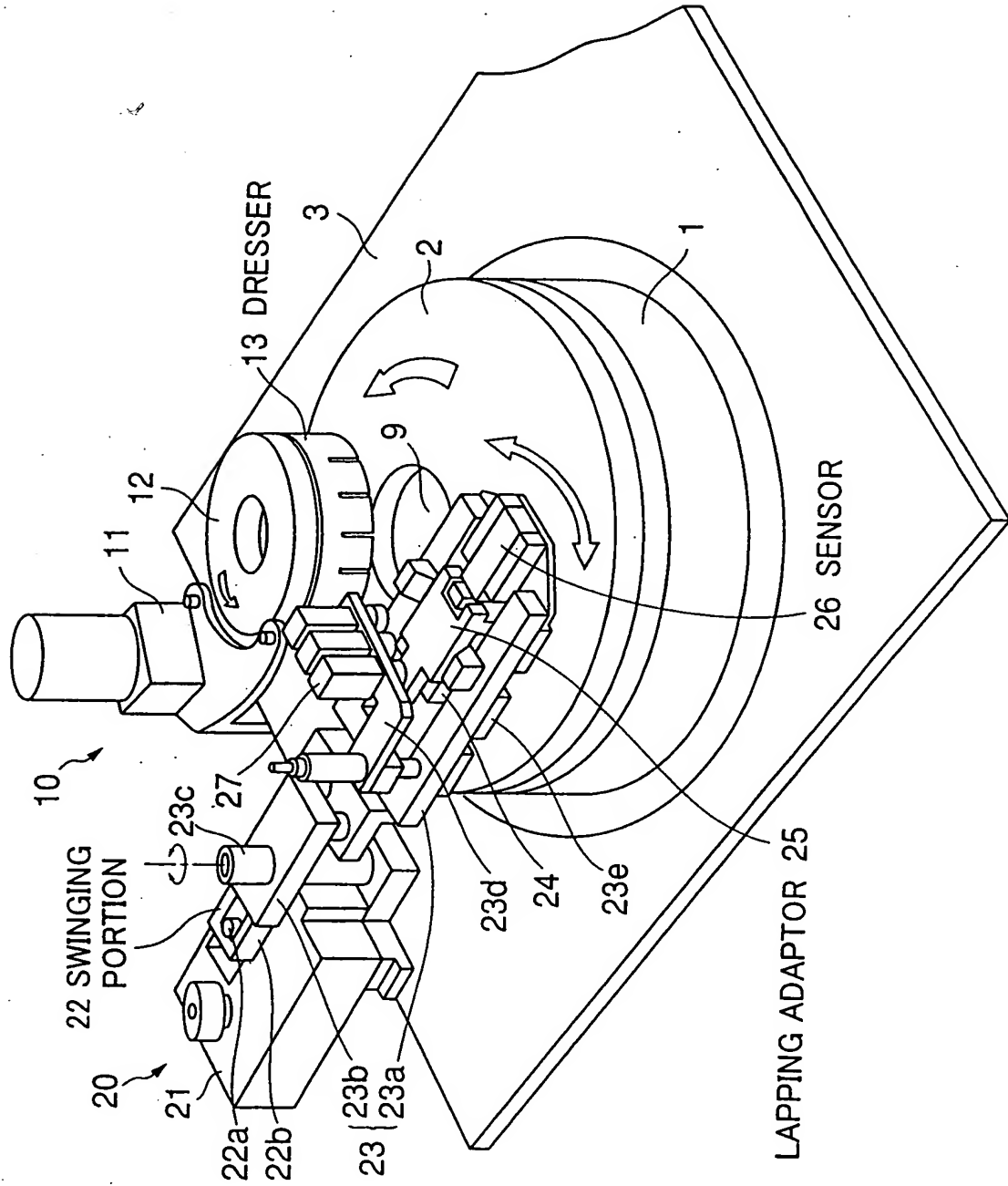


FIG. 6

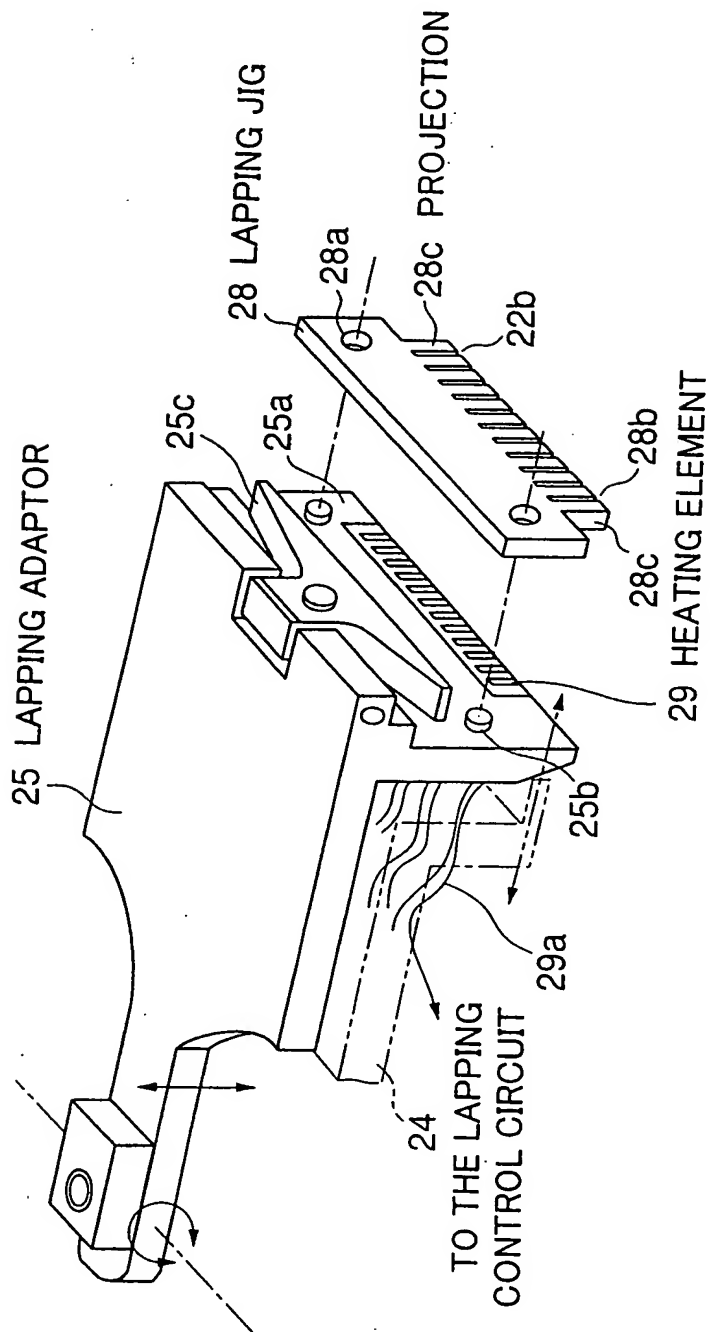


FIG. 7

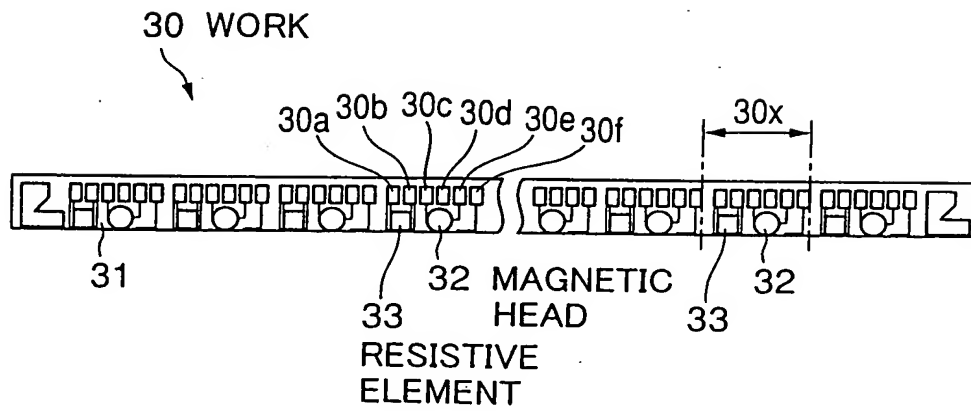


FIG. 8

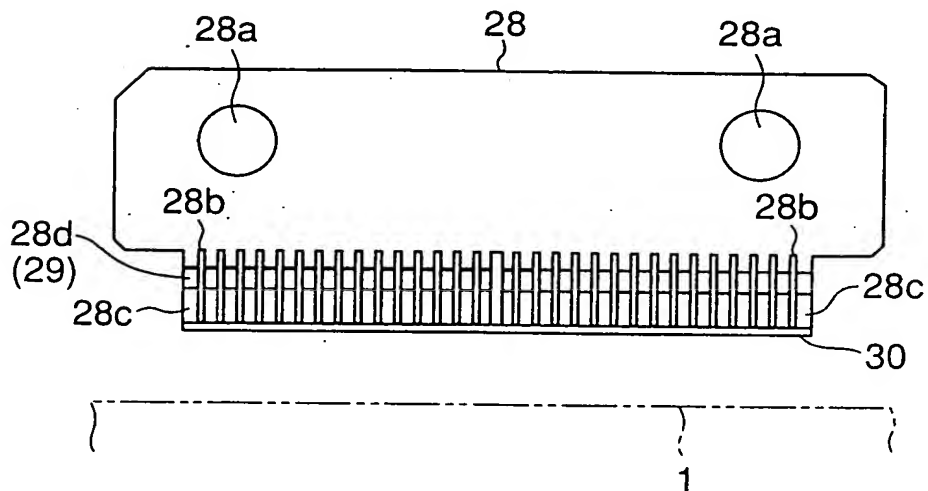


FIG. 9

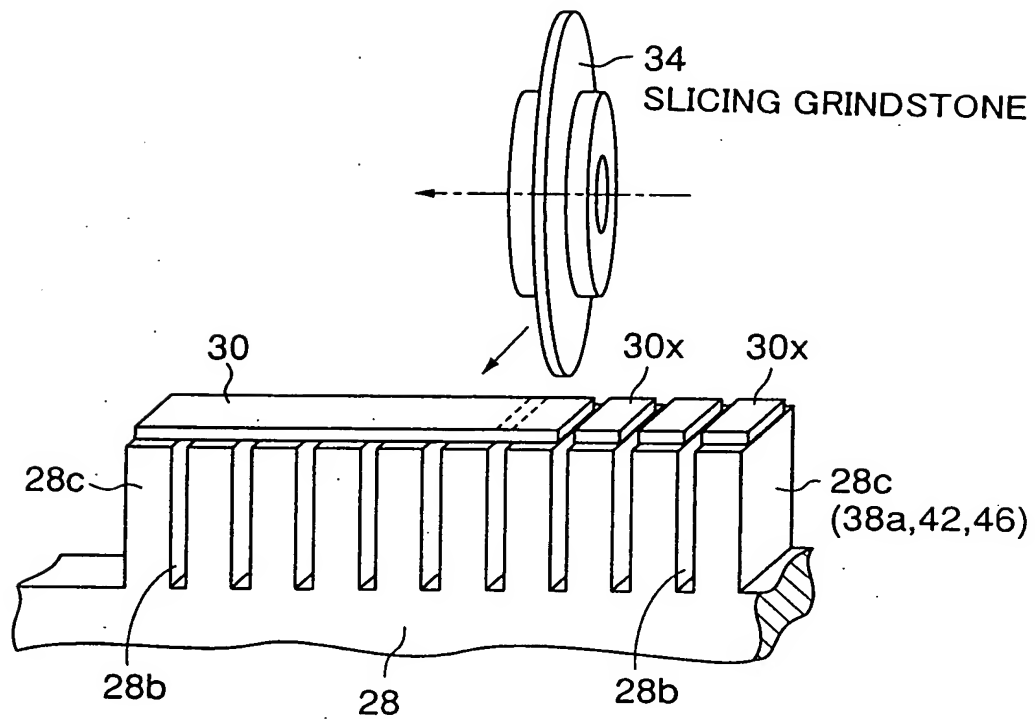


FIG. 10

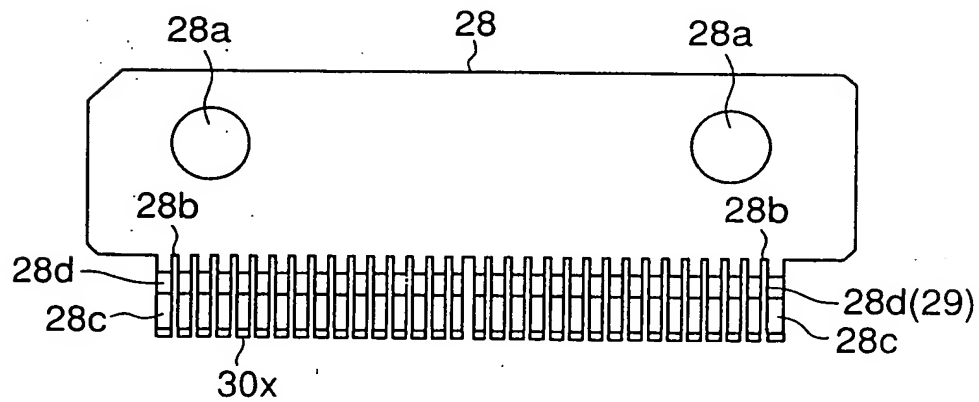


FIG. 11(a)

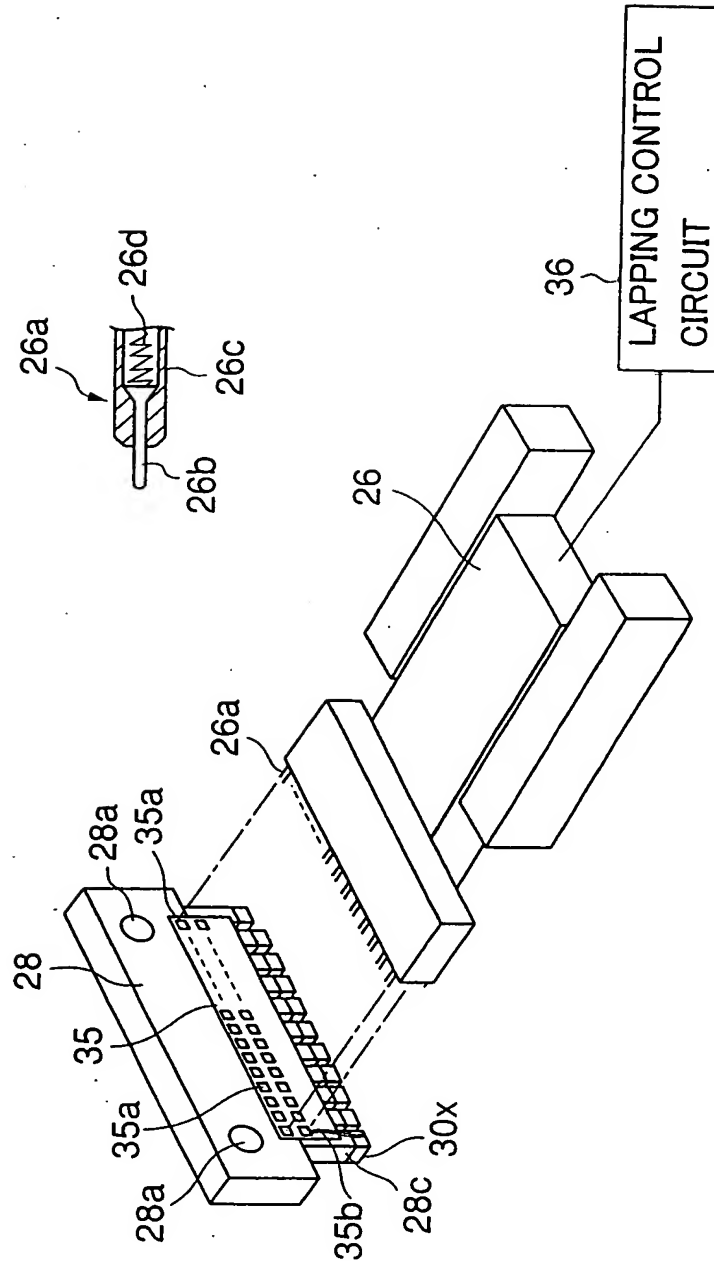


FIG. 11(b)

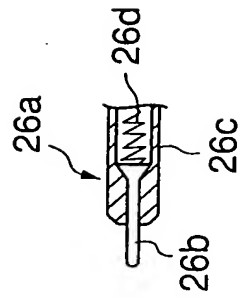


FIG. 12

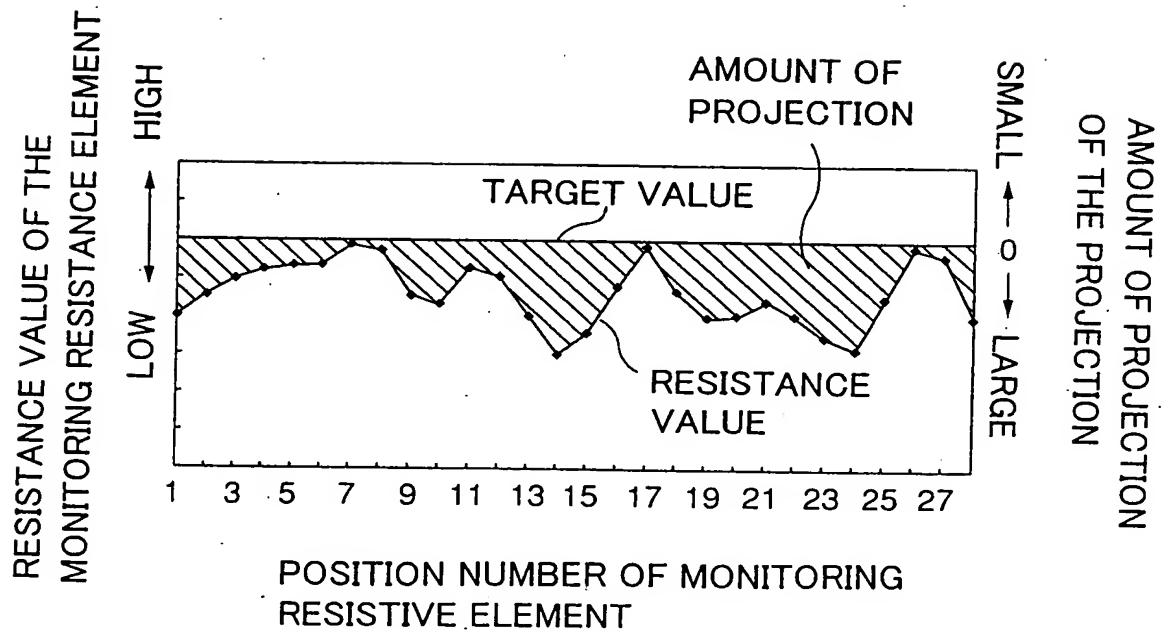


FIG. 13

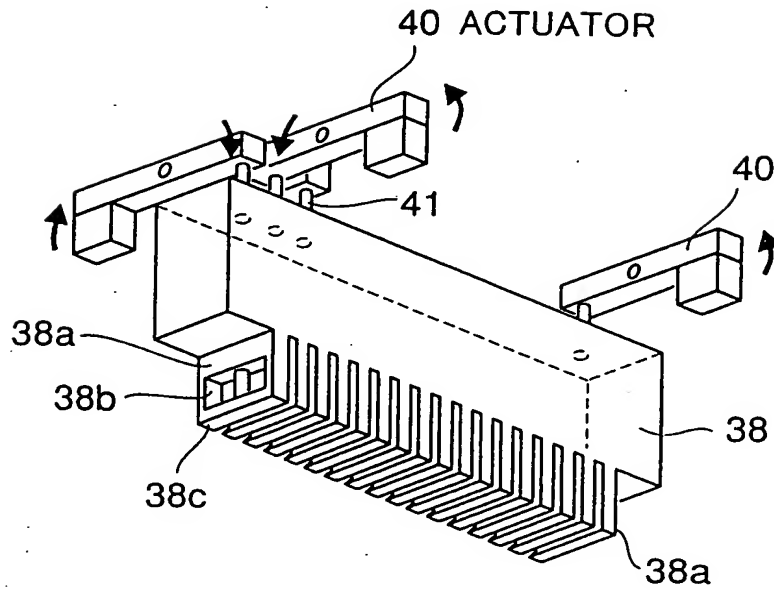


FIG. 14

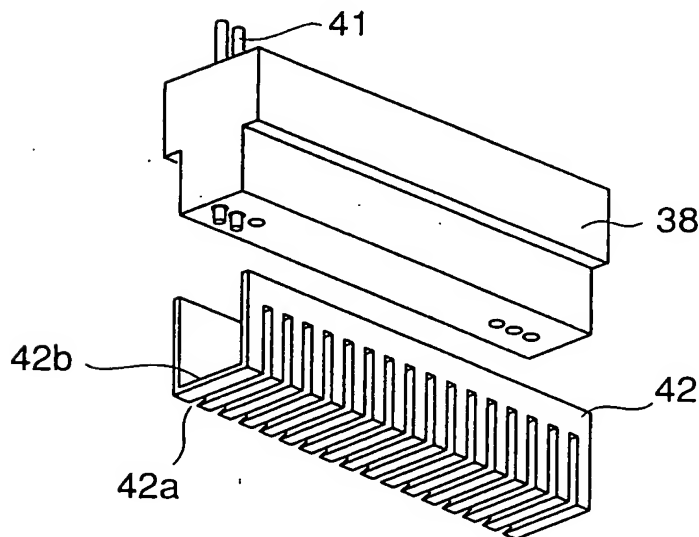


FIG. 15

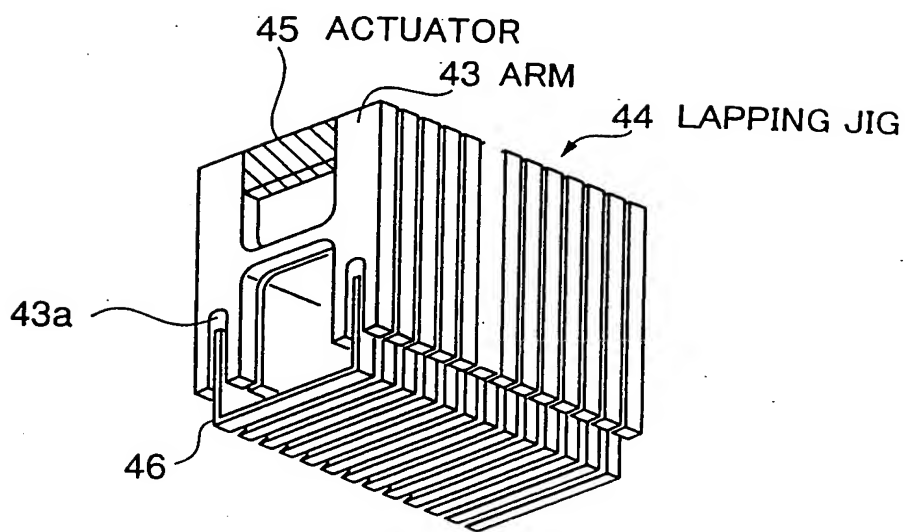


FIG. 16(a)

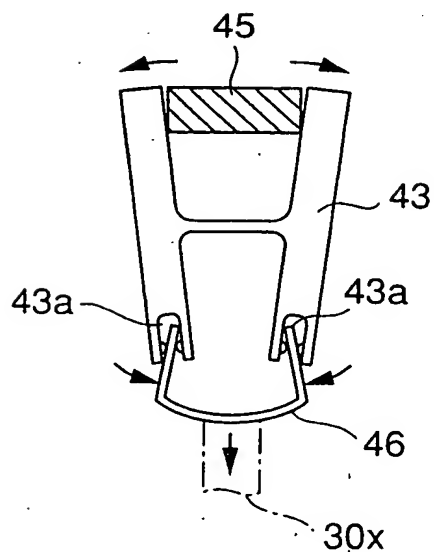


FIG. 16(b)

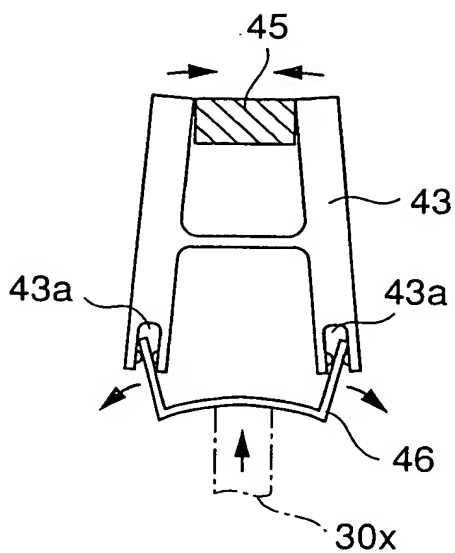
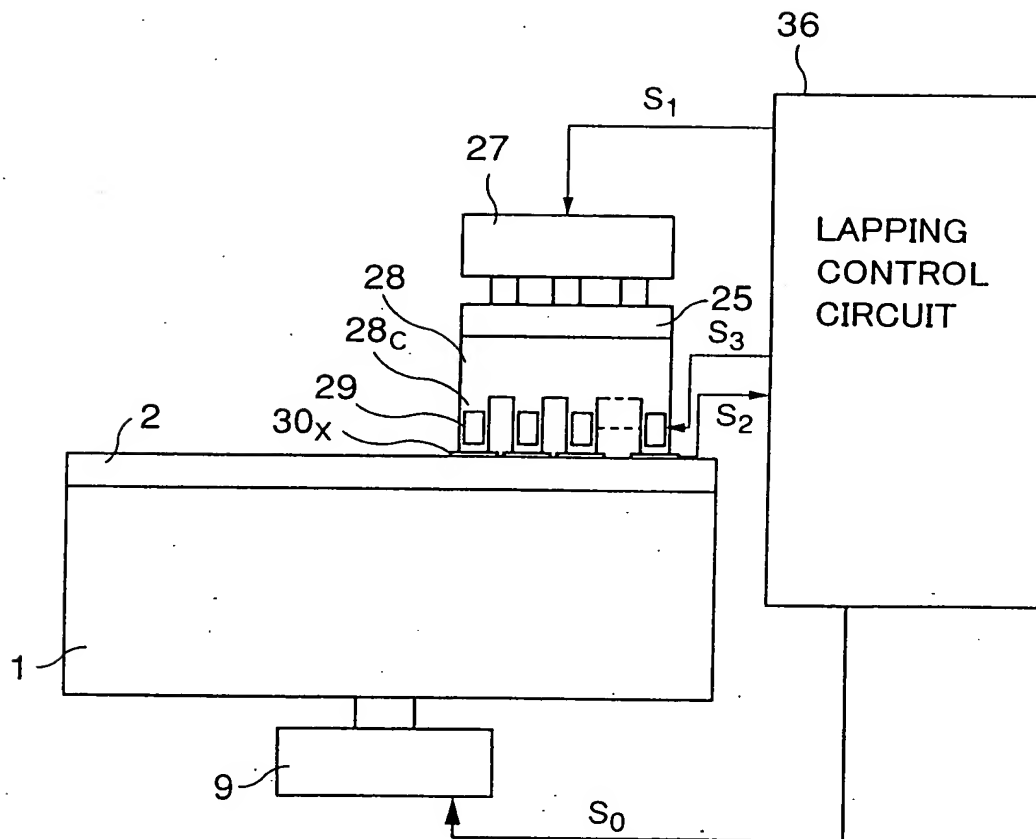


FIG. 17



- S₂ : RESISTANCE VALUE MEASURING SIGNAL
S₃ : AMOUNT-OF-PROJECTION-OF-PROJECTION
ADJUSTING SIGNAL
S₀ : LAPPING-SURFACE-PLATE NUMBER-OF-REVOLUTION
ADJUSTING SIGNAL
S₁ : AMOUNT-OF-PRESSURE ADJUSTING SIGNAL

FIG.18

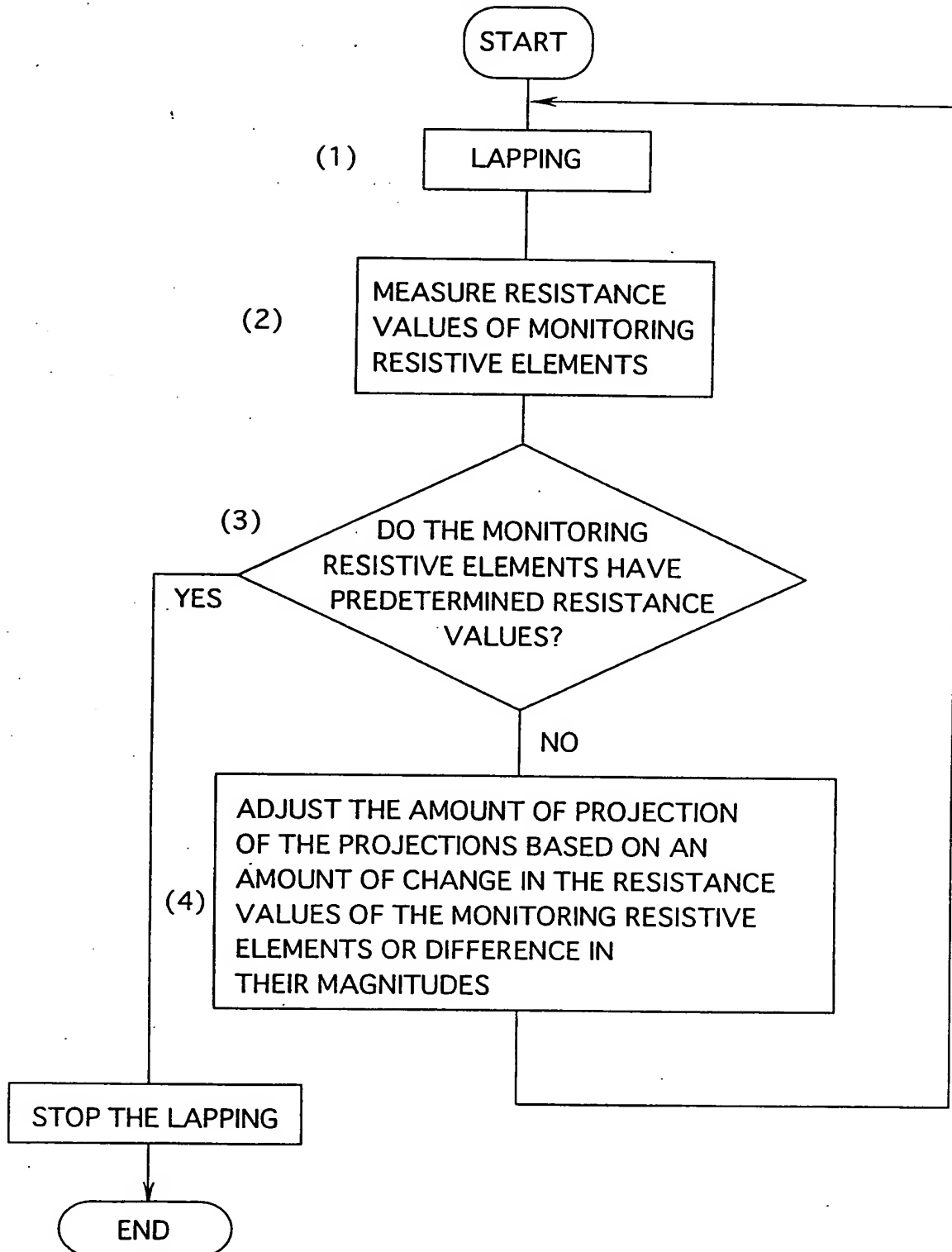


FIG. 19

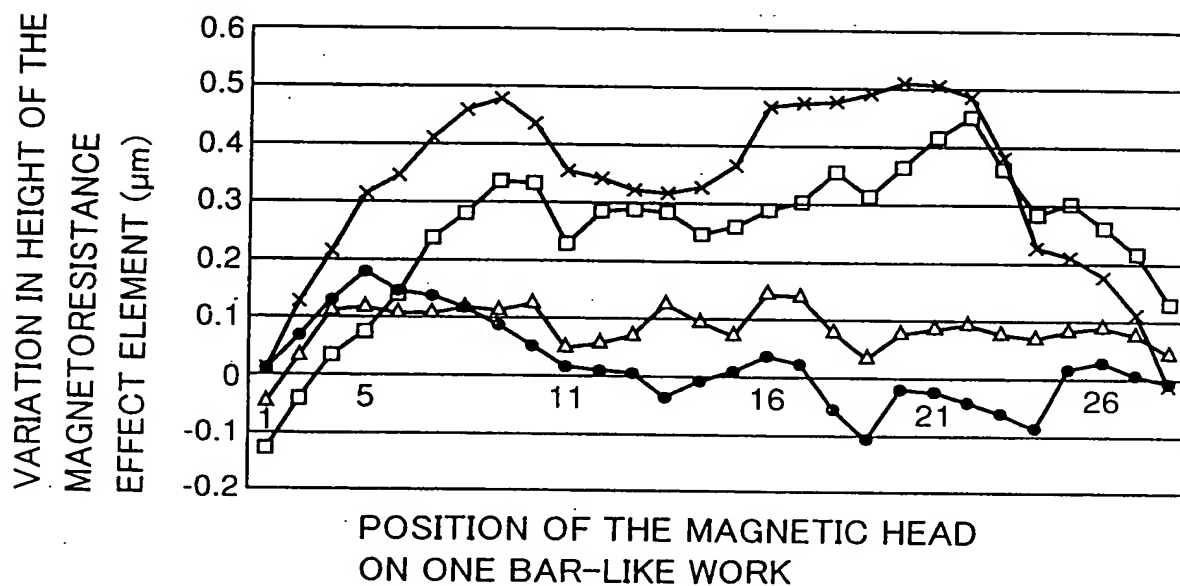


FIG. 20

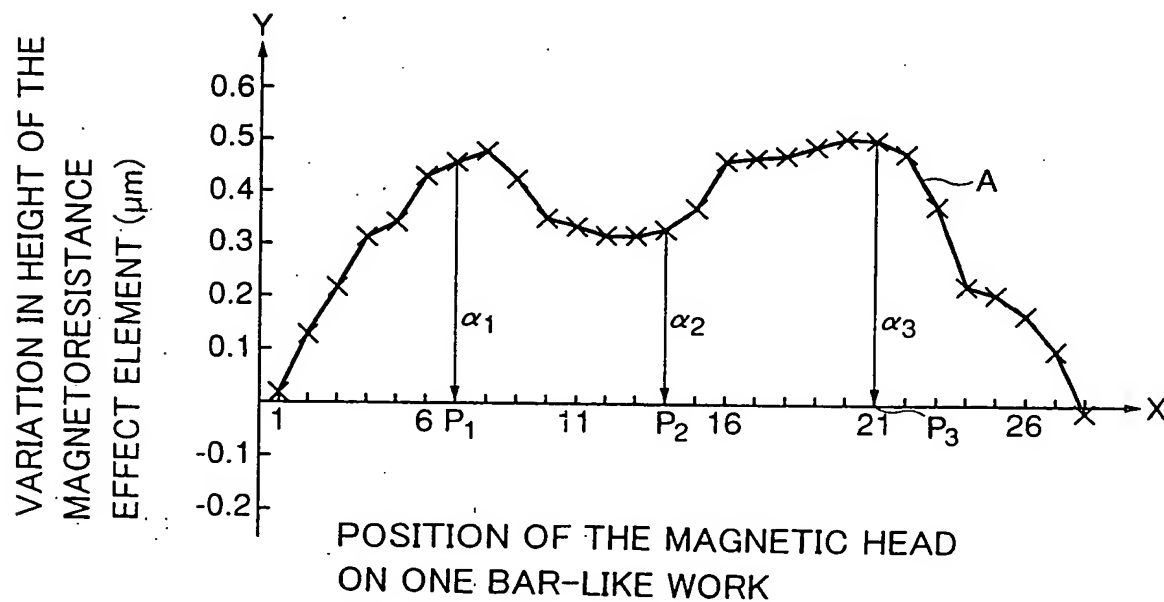


FIG. 21

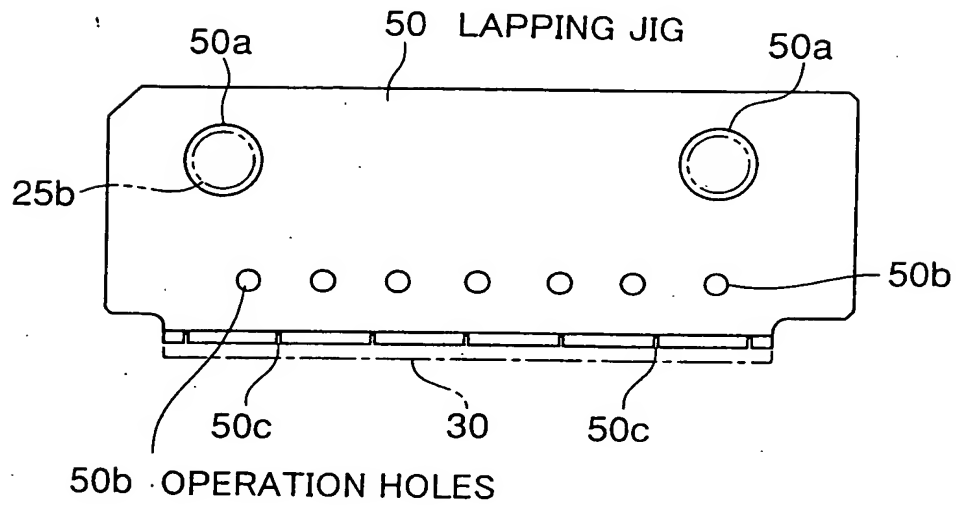


FIG. 22

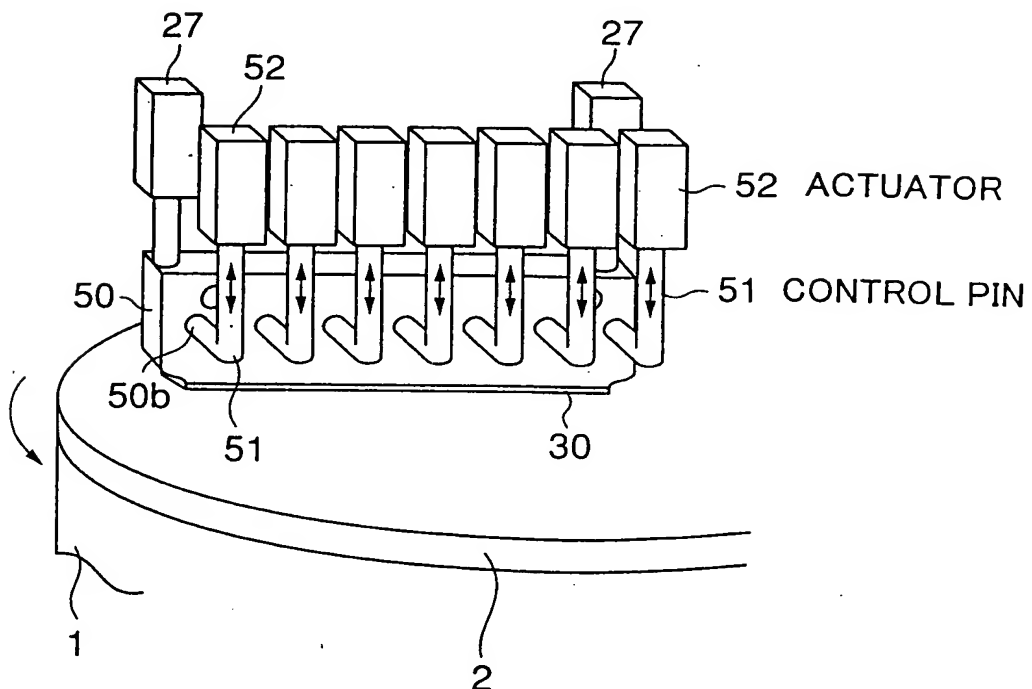


FIG. 23

WORK DEFORMATION AMOUNT
CAUSED BY THE PUSHING PRESSURE
TO THE OPERATION HOLES (μm)

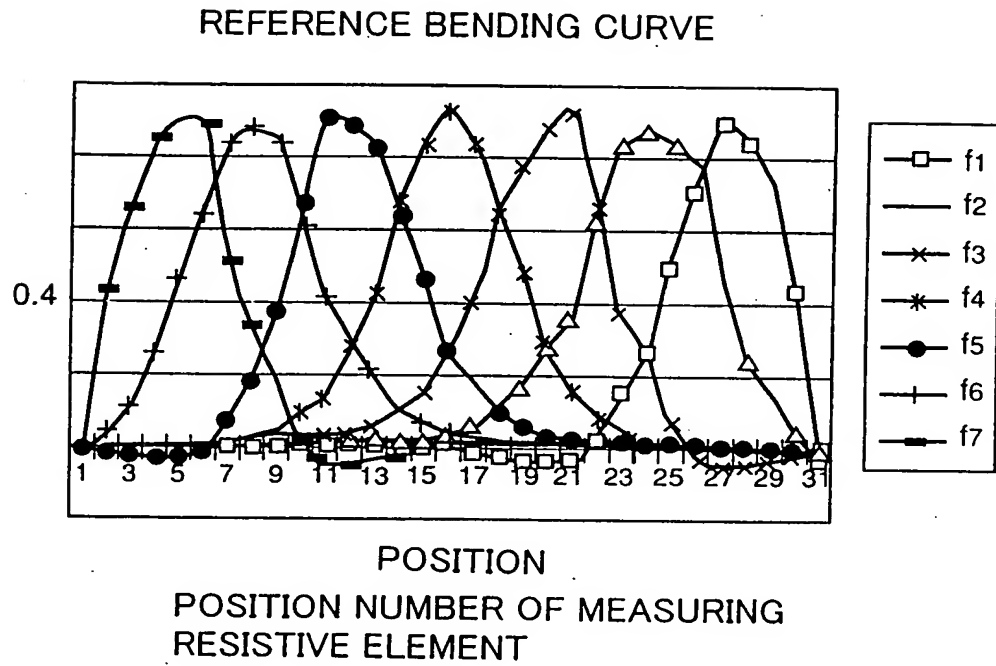


FIG. 24

WORK DEFORMATION AMOUNT,
WORK TARGET SHAPE BENDING
CORRECTION AMOUNT (μm)

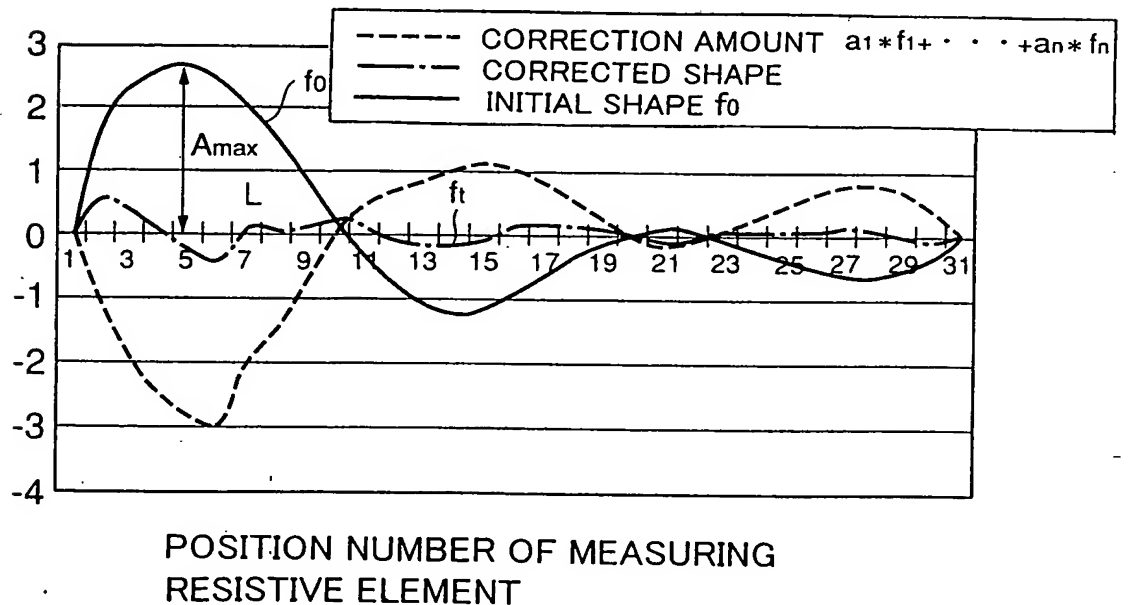


FIG. 25

- ① CORRECTION AMOUNT DISTRIBUTION
② CORRECTED SHAPE
③ INITIAL SHAPE

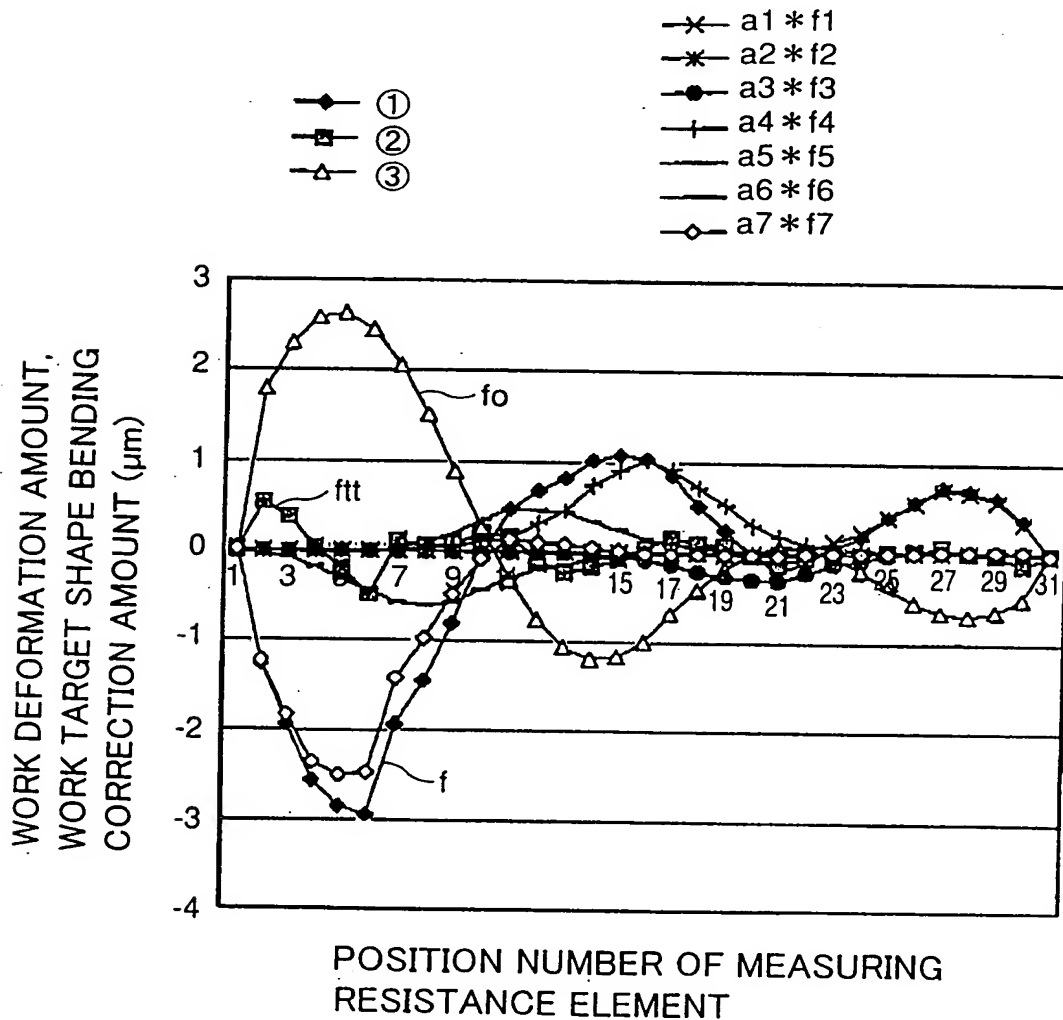


FIG. 26

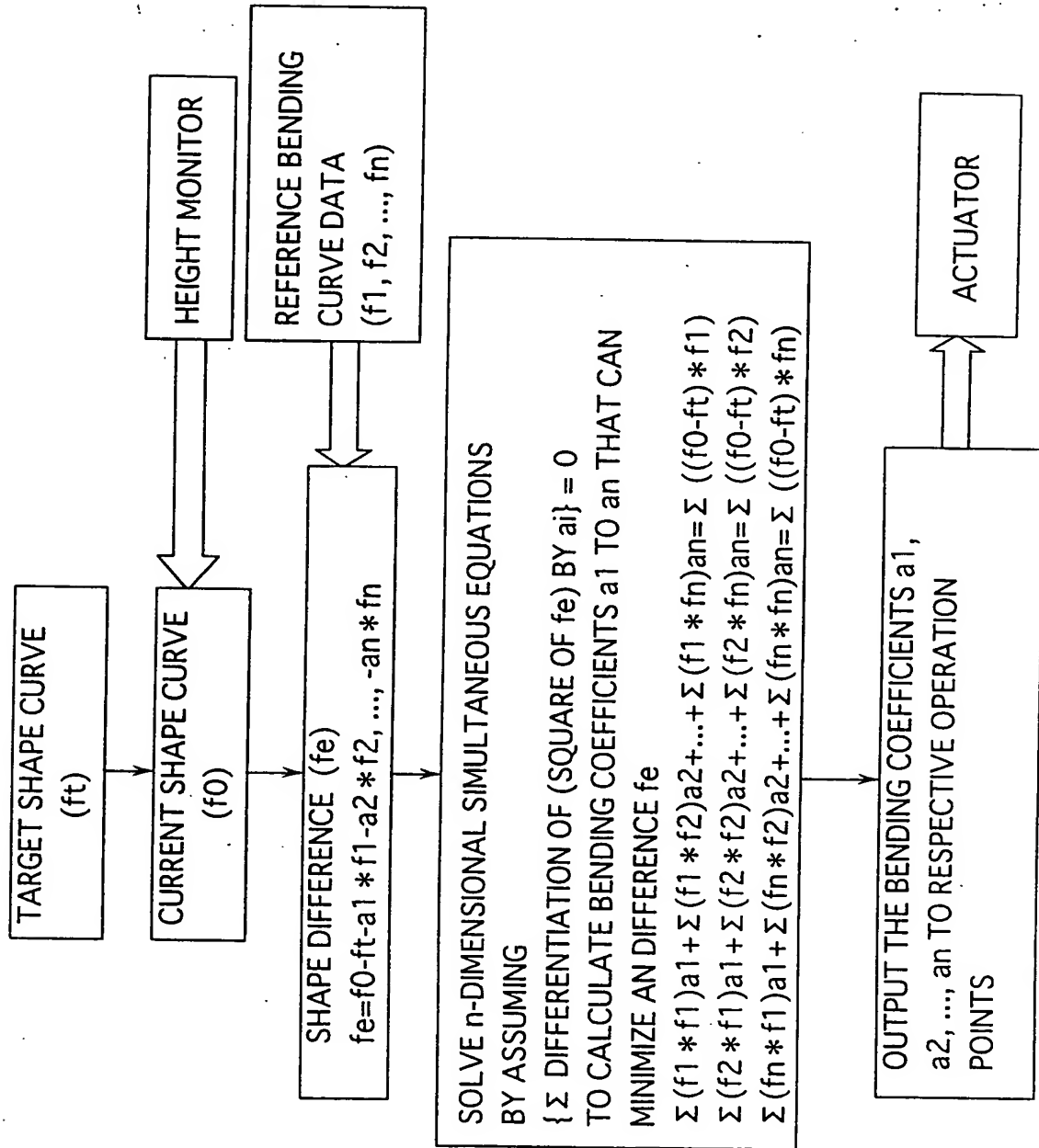


FIG.27

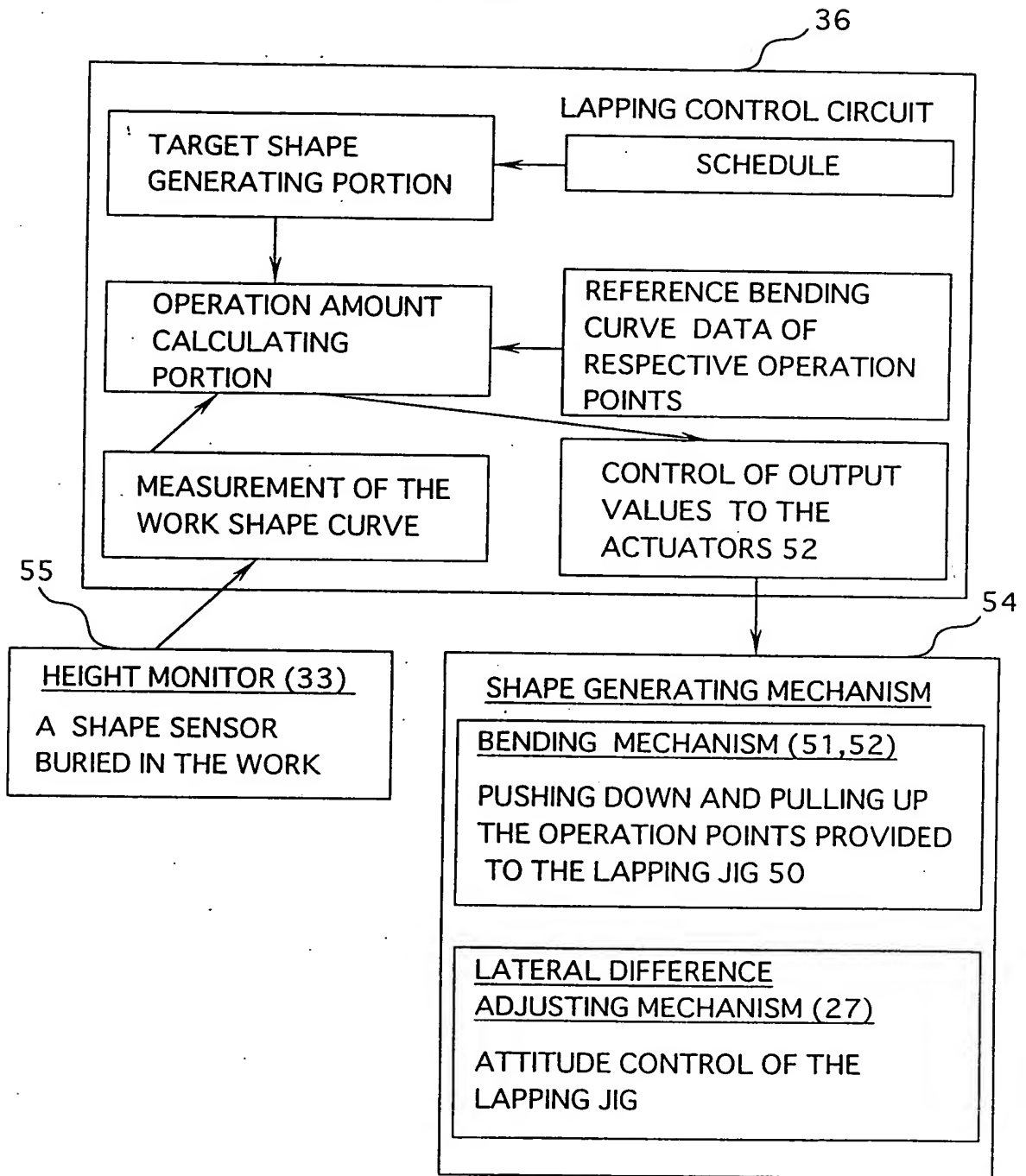


FIG. 28

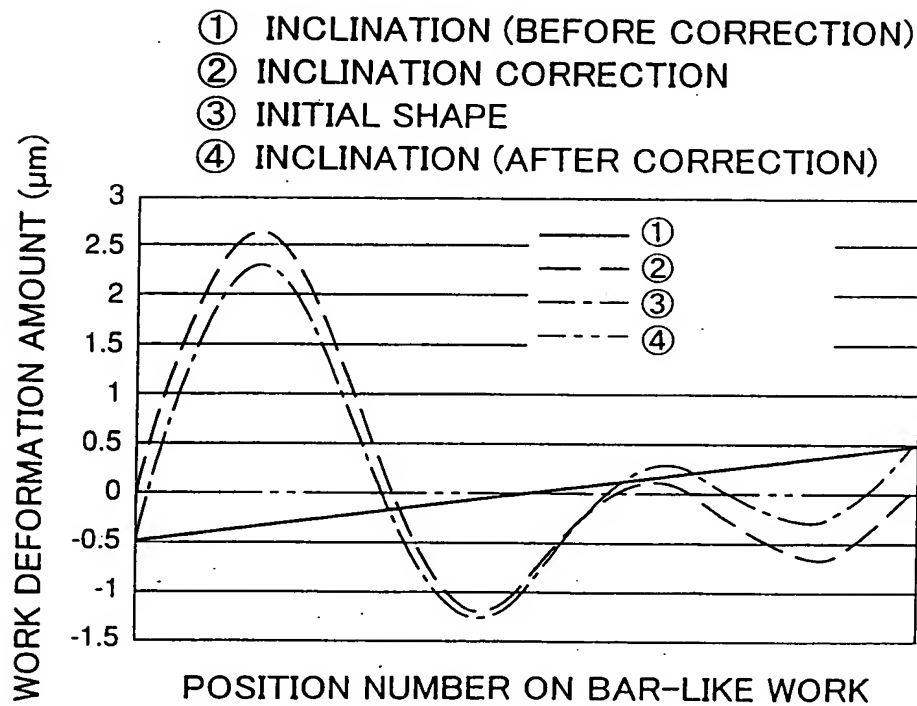


FIG.29

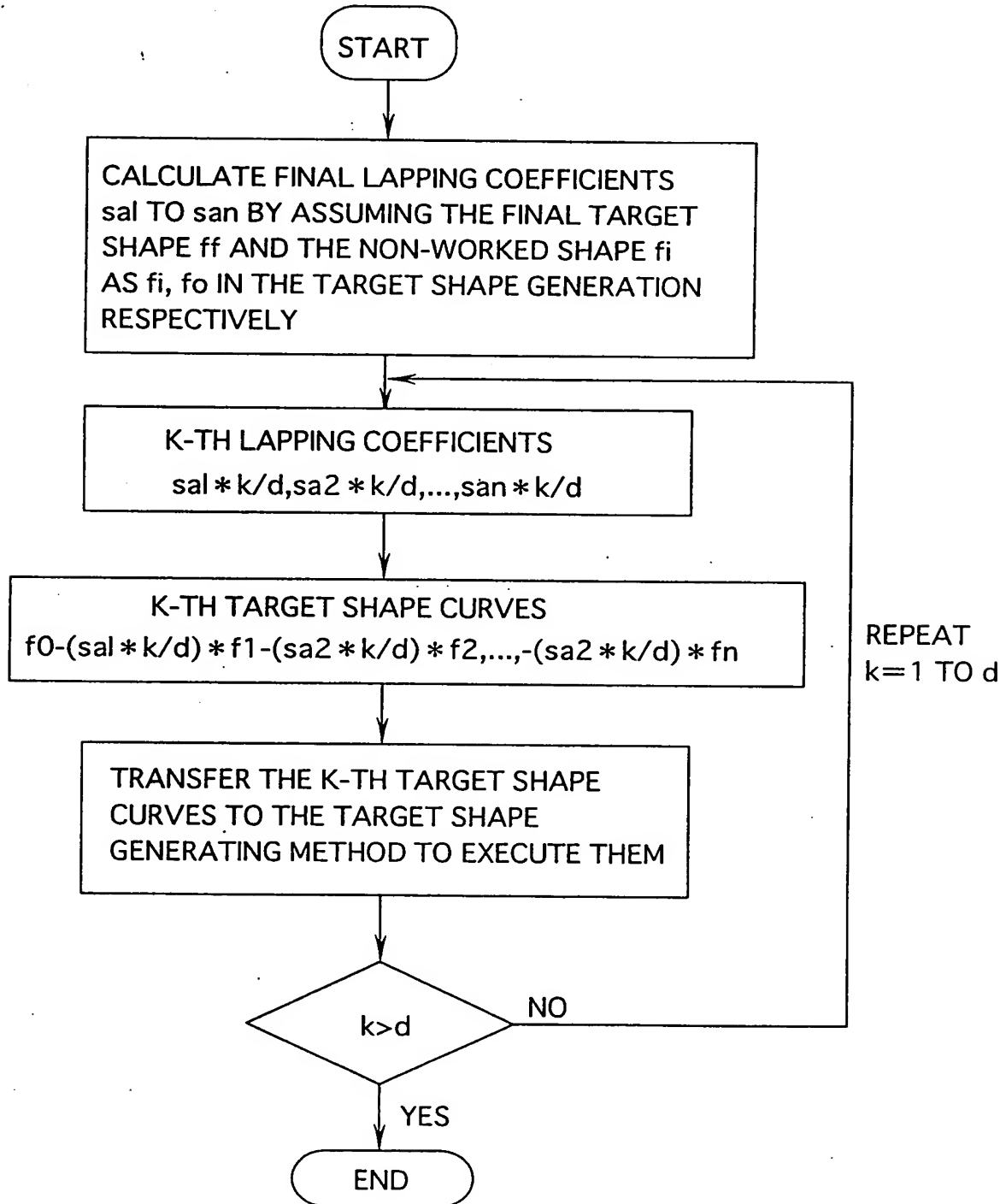


FIG. 30

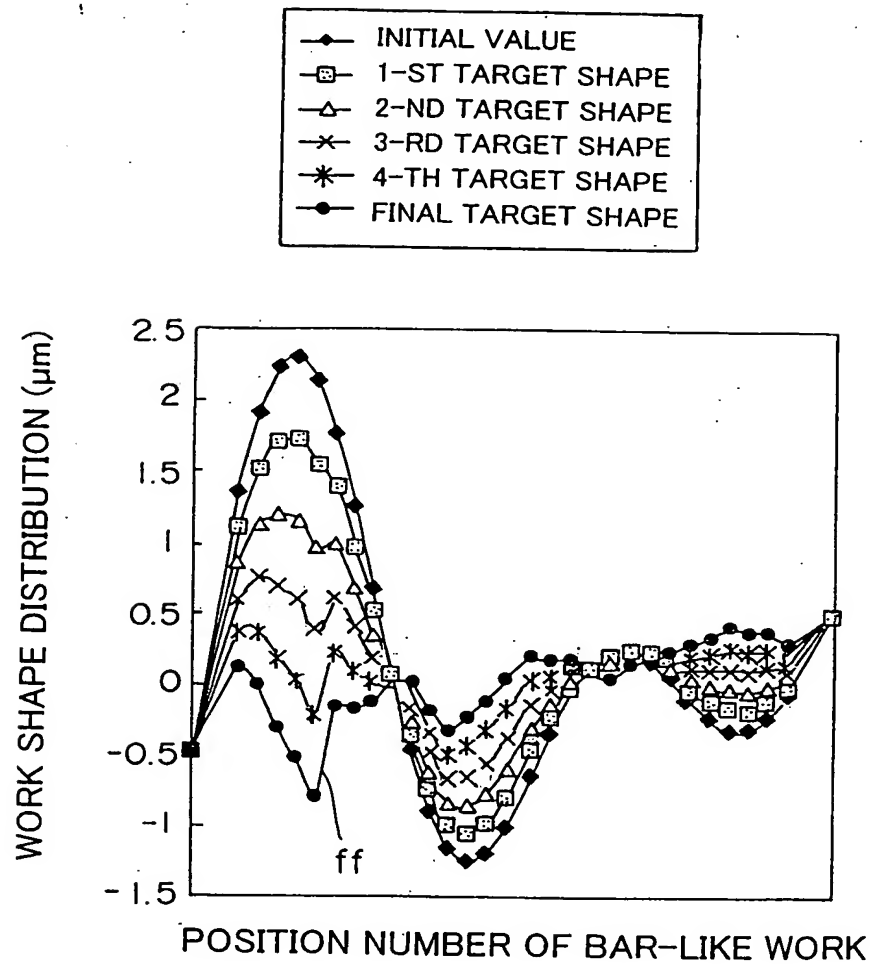


FIG. 31(a)

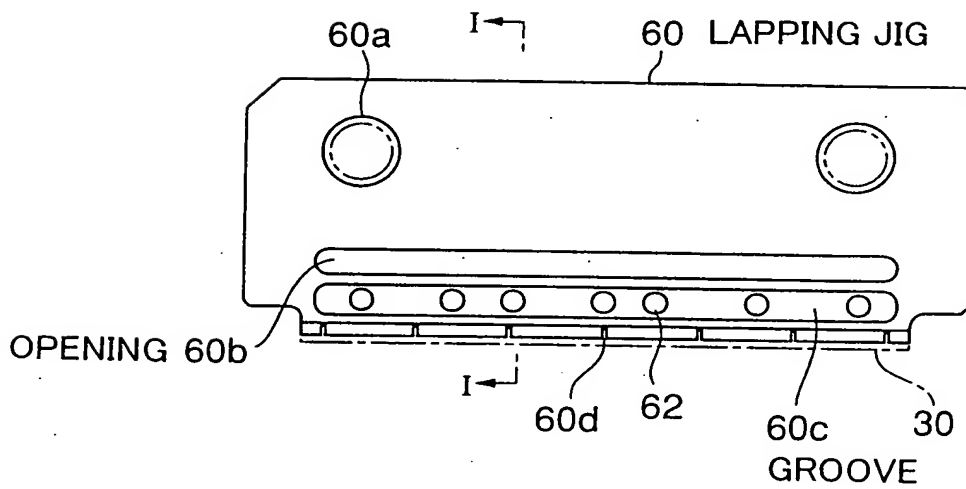


FIG. 31(b)

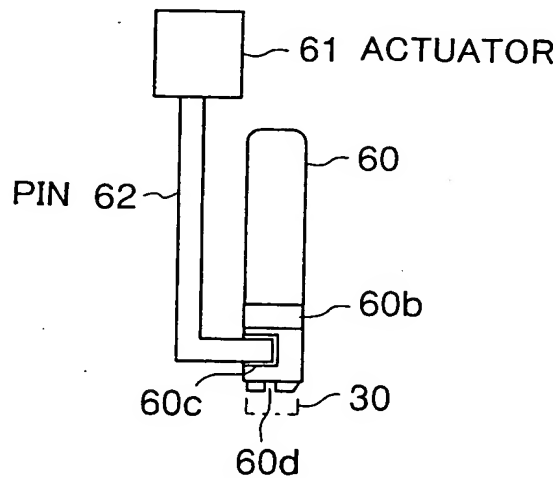


FIG. 32

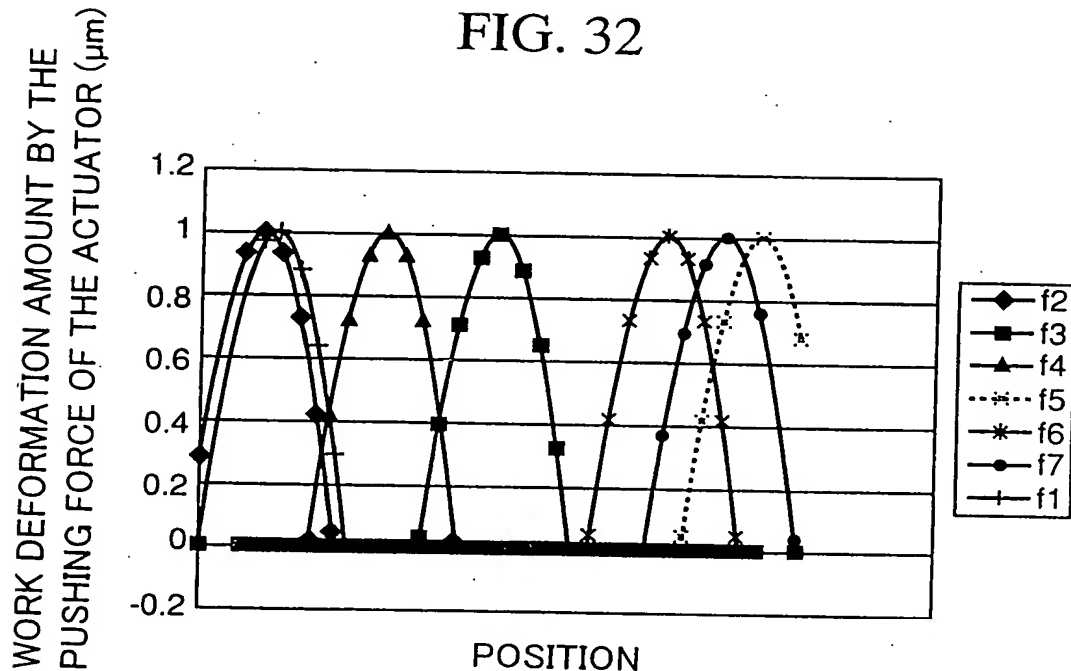


FIG. 33

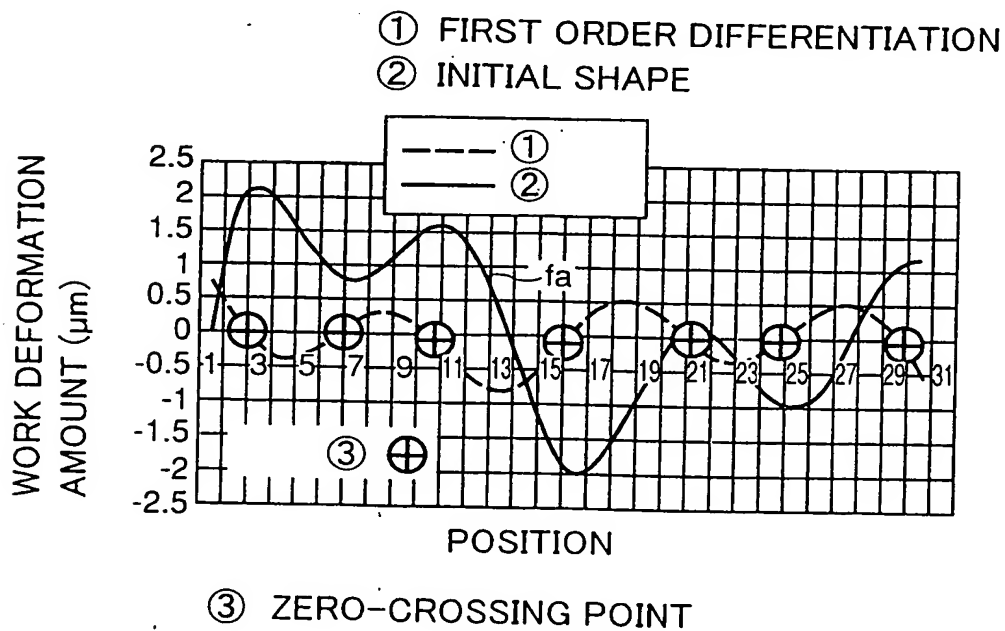


FIG. 34

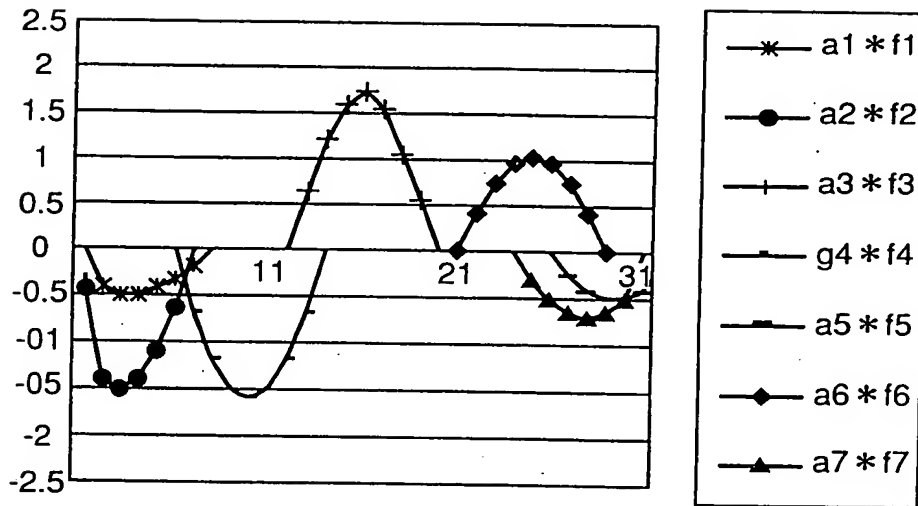


FIG. 35

